

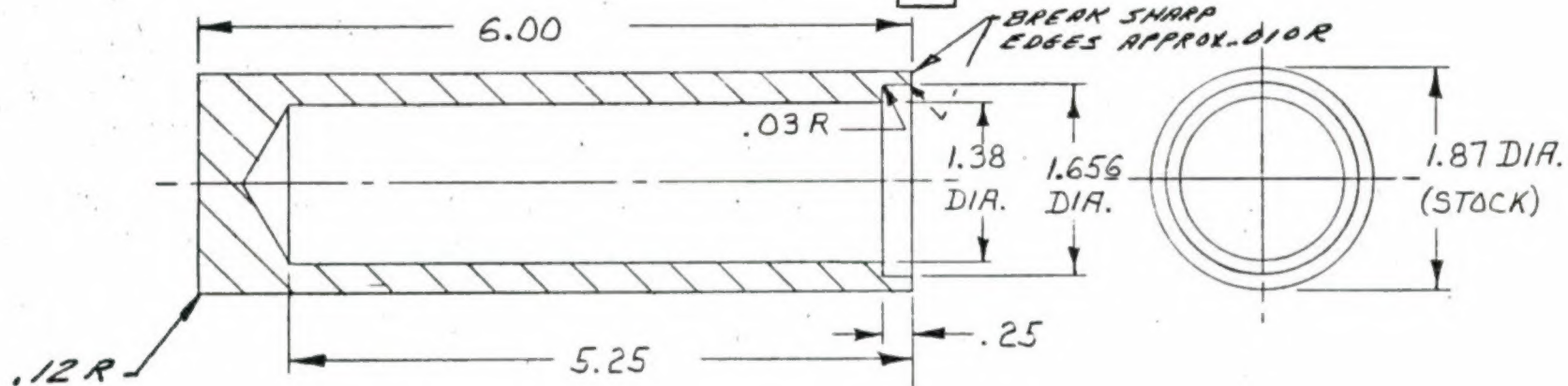
DO NOT SCALE

269A9237

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE



3. ACID INK STAMP PART NO.

2. IRIDITE PER HP4-57

1. ALL MACHINED SURFACES ¹²⁵ FINISH

NOTES: UNLESS OTHERWISE SPECIFIED

4. USED ON 269A1241 PITCH BRG ASSY.

					1.87 DIA x 6.00	2024-T4 ALUM	QQ-A-268 TEMP. T4
REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN	PACLOW	10-6
				DIMENSIONAL TOLERANCES	CHK'D	11-2	11-2
				3 PLACE DECIMAL ± .010	APP'D	11-5	11-5
				2 PLACE DECIMAL ± .03	APP'D	11-5	11-5
				ANGULAR ± 0°30'	APP'D	11-5	11-5
				DIMENSIONS TO BE MET BEFORE PLATING.	APP'D	11-5	11-5
				CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.	APP'D	11-5	11-5
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D			
APPLICATION		QTY REQD		APP'D		SCALE FULL	

TOOL-NAS1443-9
LOCKWASHER
INSTALLATION

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9237

CODE 02731 SHEET 1 OF 1

FILE COPY